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Pure and Pseudo-pure Fluid Thermophysical Property Evaluation and the Open-Source Thermophysical Property Library CoolProp

Ian H. Bell,^{*,†} Jorrit Wronski,^{*,‡} Sylvain Quoilin,^{*,†} and Vincent Lemort^{*,†}

[†]Energy Systems Research Unit, University of Liège, Liège, Belgium

[‡]Department of Mechanical Engineering, Technical University of Denmark, Kongens Lyngby, Denmark

S Supporting Information

ABSTRACT: Over the last few decades, researchers have developed a number of empirical and theoretical models for the correlation and prediction of the thermophysical properties of pure fluids and mixtures treated as pseudo-pure fluids. In this paper, a survey of all the state-of-the-art formulations of thermophysical properties is presented. The most-accurate thermodynamic properties are obtained from multiparameter Helmholtz-energy-explicit-type formulations. For the transport properties, a wider range of methods has been employed, including the extended corresponding states method. All of the thermophysical property correlations described here have been implemented into CoolProp, an open-source thermophysical property library. This library is written in C++, with wrappers available for the majority of programming languages and platforms of technical interest. As of publication, 110 pure and pseudo-pure fluids are included in the library, as well as properties of 40 incompressible fluids and humid air. The source code for the CoolProp library is included as an electronic annex.

INTRODUCTION

A number of thermophysical property libraries exist that implement the highest-accuracy formulations for the thermophysical properties of fluids. The most widely used library is REFPROP,¹ a product of the United States National Institutes of Standards and Technology (NIST). In addition, there are a number of other thermophysical property libraries, each with varying capabilities and goals. These thermophysical property libraries are summarized in Table 1.

Table 1. Software Packages Implementing High-Accuracy Equations of State for Pure and Pseudo-pure Fluids

library name	reference	fluids	open-source	mixtures	notes
REFPROP 9.1	1	127	no	yes	wrappers available for numerous languages
CoolProp 4.0	23	110	yes	no	wrappers available for numerous languages
EES	24	88	no	limited	
FLUIDCAL	25	70	no	no	
Zittau	26	34	no	no	
FPROPS	27	36	yes	no	
HelmholtzMedia	28	9	yes	no	only for use with Modelica

In addition, there are a few open-source thermophysical property libraries. Unfortunately, the state-of-the-art in open-source thermophysical property libraries is not very mature, apart from the CoolProp library presented here. The primary benefit of developing an open-source thermophysical library is that it facilitates easy collaboration because the source code can be read, modified, and improved by anyone in the world.

Furthermore, by developing a free, open-source, thermophysical property library, researchers all over the world can get access to state-of-the-art formulations for the thermophysical properties of fluids. Access to these high-accuracy properties will improve the quality of the research carried out in a wide range of technical fields.

The major limitation of CoolProp, and most of the other libraries as well, is that they can not handle mixtures of fluids. The treatment of mixtures of fluids introduces a great amount of complexity and numerical challenges compared with the evaluation of the thermodynamic properties of pure fluids. A description of the methods required for mixtures can be found in the literature.^{2–6}

The state-of-the-art in thermodynamic property modeling is quite mature. Reference-quality equations of state, which can reproduce all experimental measurements within their experimental uncertainties, have been fit for a few pure fluids of technical interest. Methodologies have been proposed, such as the fixed form equation of state developed by Span and Wagner for polar⁷ and nonpolar⁸ fluids to more readily fit equations of state for other fluids for which less experimental data are available. Span et al.⁹ provide a review of the state of art in the high-accuracy equations of state as of the year 2001.

Since the review of Span et al.⁹ was published, high-accuracy equations of state have been published in the literature for sulfur hexafluoride,¹⁰ para-, ortho-, and normal hydrogen,¹¹ propane,¹² ethane,¹³ *n*-butane, and isobutane,¹⁴ pentafluoroethane (R125),¹⁵ ethanol¹⁶ and nitrogen.¹⁷ Additional pure fluid equations of state for cyclopentane,¹⁸ helium,¹⁹ propylene,²⁰ refrigerant R227ea,²¹ refrigerant R365mfc,²¹ and

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Solkatherm 36²² have been constructed by other researchers that have not yet been published as of publication.

From the standpoint of transport property modeling, the state-of-the-art is less mature. Partly, this is due to the fact that, in order to develop a high-accuracy transport property correlation, a high-accuracy formulation for the thermodynamic properties is required in order to evaluate the density for given temperature and pressure. For that reason, there tends to be at least a few years lag between the publication of the equation of state and the transport property correlations. In addition, there is a general shortage of experimental data of transport properties.

In recent years, a number of high-accuracy correlations for transport properties have been developed, and as of publication, 36 fluids have fluid-specific correlations for their transport properties. These fluids are summarized in a table in the Supporting Information.

■ THERMODYNAMIC PROPERTIES

The thermodynamic properties of all the fluids that are implemented in CoolProp are based on Helmholtz-energy-explicit equations of state. This formulation is currently employed for all the high-accuracy equations of state that are available in the literature. Span²⁹ provides further information on this formulation. Furthermore, equations of state based on the Bender³⁰ or modified Benedict–Webb–Rubin (mBWR) forms can be converted to Helmholtz-energy-explicit forms using the methods presented in Span.²⁹

In the Helmholtz-energy-explicit formulation, the total nondimensionalized Helmholtz energy α can be given as the sum of two contributions: the residual (α^r) and ideal-gas (α^0) parts. Thus, the nondimensionalized Helmholtz energy can be given by

$$\alpha = \alpha^0 + \alpha^r \quad (1)$$

The elegance of this formulation is that all other thermodynamic properties can be obtained through analytic derivatives of the terms α^0 and α^r . For instance, the pressure can be obtained from

$$Z = \frac{p}{\rho RT} = 1 + \delta \left(\frac{\partial \alpha^r}{\partial \delta} \right)_\tau \quad (2)$$

where Z is the compressibility factor, p is the pressure in kPa, ρ is the density in $\text{kg}\cdot\text{m}^{-3}$, R is the mass specific gas constant in $\text{kJ}\cdot\text{kg}^{-1}\cdot\text{K}^{-1}$, T is the temperature in Kelvin, the reduced density δ is given by $\delta = \rho/\rho_{\text{red}}$, and the reciprocal reduced temperature is given by $\tau = T_{\text{red}}/T$.

The reducing density ρ_{red} is generally the critical density ρ_c and the reducing temperature T_{red} is generally the critical temperature T_c . For the pseudo-pure fluids (Air, R404A, R410A, R407C, R507A, and SES36), selected siloxanes (MM, MD₄M, D₄, and D₅), refrigerant R134a, and methanol, the reducing parameters ρ_{red} and T_{red} are determined as part of the fitting process.

The other fundamental thermodynamic properties can be obtained directly using the fundamental equation of state. The enthalpy is obtained from

$$\frac{h}{RT} = \tau \left[\left(\frac{\partial \alpha^0}{\partial \tau} \right)_\delta + \left(\frac{\partial \alpha^r}{\partial \tau} \right)_\delta \right] + \delta \left(\frac{\partial \alpha^r}{\partial \delta} \right)_\tau + 1 \quad (3)$$

where h is the enthalpy in $\text{kJ}\cdot\text{kg}^{-1}$, and the entropy is obtained from

$$\frac{s}{R} = \tau \left[\left(\frac{\partial \alpha^0}{\partial \tau} \right)_\delta + \left(\frac{\partial \alpha^r}{\partial \tau} \right)_\delta \right] - \alpha^0 - \alpha^r \quad (4)$$

where s is the entropy in $\text{kJ}\cdot\text{kg}^{-1}\cdot\text{K}^{-1}$.

Additionally, other thermodynamic parameters (speed of sound, specific heats, derivatives, etc.) can be obtained analytically. Lemmon et al.⁵ and Span²⁹ provide thorough coverage of these derivatives and thermodynamic properties. Furthermore, other combinations of partial derivatives, as well as analytic derivatives along the saturation curves and in the two-phase region can be found in the work of Thorade and Sadat.³¹

The Helmholtz-energy-explicit equations of state use temperature and density as the independent variables. If other state variables are given, it is necessary to employ numerical solvers to obtain temperature and density given the other set of inputs. Span³² provides a description of how to handle the input state variables of temperature/pressure, pressure/density, pressure/enthalpy, and pressure/entropy. Additionally, a solver for enthalpy/entropy inputs has been implemented in CoolProp.

■ HELMHOLTZ ENERGY COMPONENTS

Residual Component. In general, the form of the residual Helmholtz energy is fluid dependent and is obtained by an optimization routine that selects terms from a large library of candidate terms. This process is described in some depth in the literature.^{5,15,29,33} For the residual Helmholtz energy term, there are generally six families of terms that have been employed throughout the equations of state. The residual Helmholtz energy is given by a summation

$$\alpha^r = \sum_k \alpha_k^r \quad (5)$$

where each term α_k^r is differentiable analytically with respect to δ and τ .

The types of terms that have been used in the literature in equations of state are

Power family³³

$$\alpha_k^r = \sum_i n_i \delta^{d_i} \tau^{t_i} \quad (6)$$

Exponential in reduced density³²

$$\alpha_k^r = \sum_i n_i \delta^{d_i} \tau^{t_i} \exp(-\gamma_i \delta^{c_i}) \quad (7)$$

Exponential in reduced density and reciprocal reduced temperature³⁴

$$\alpha_k^r = \sum_i n_i \delta^{d_i} \exp(\alpha_i \tau - \gamma_i \delta^{c_i}) \quad (8)$$

Gaussian family³³

$$\alpha_k^r = \sum_i n_i \delta^{d_i} \tau^{t_i} \exp(-\eta_i (\delta - \varepsilon_i)^2 - \beta_i (\tau - \gamma_i)^2) \quad (9)$$

Exponentials in δ and τ family¹⁵

$$\alpha_k^r = \sum_i n_i \delta^{d_i} \tau^{t_i} \exp(-\delta^{c_i}) \exp(-\tau^{m_i}) \quad (10)$$

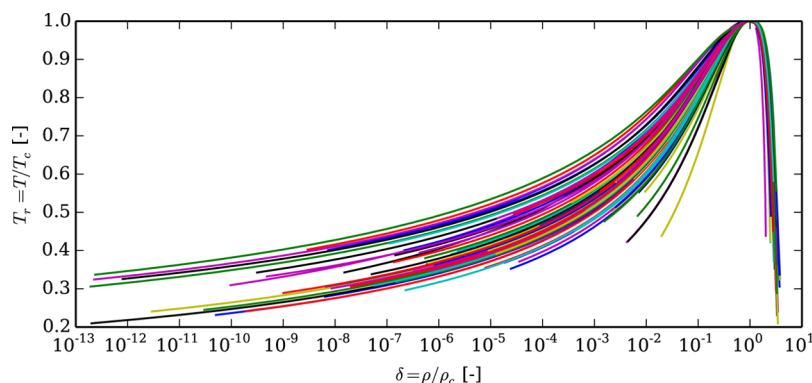


Figure 1. Saturation curves for all fluids included in CoolProp.

Nonanalytic term³³

$$\alpha_k^r = \sum_i n_i \Delta^{b_i} \delta \psi \quad (11)$$

where

$$\Delta = \theta^2 + B_i[(\delta - 1)^2]^{a_i} \quad (12)$$

$$\theta = (1 - \tau) + A_i[(\delta - 1)^2]^{1/(2\beta_i)} \quad (13)$$

$$\psi = \exp(-C_i(\delta - 1)^2 - D_i(\tau - 1)^2) \quad (14)$$

Analytic partial derivatives of each family with respect to τ and δ up to the second order derivatives can be found in the referenced paper for each family. Furthermore, the values for the coefficients n_i , t_{ij} , d_{ij} , etc. are presented in each equation of state. All the permutations of third order partial derivatives have also been implemented in CoolProp. These higher order analytic derivatives are required in order to implement analytic derivatives for the Tabular Taylor Series Expansion (TTSE) method³⁵ or bicubic interpolation as described below.

Ideal Gas Component. Like the residual Helmholtz energy, the form of the ideal-gas part of the Helmholtz energy is also fluid dependent. The ideal-gas Helmholtz energy is obtained from the relationship

$$\alpha_0 = -1 + \ln \frac{\rho T}{\rho_0 T_0} + \frac{h_0^0}{RT} - \frac{s_0^0}{R} + \frac{1}{T} \int_{T_0}^T \frac{c_p^0(T)}{R} dT - \int_{T_0}^T \frac{c_p^0(T)}{RT} dT \quad (15)$$

and thus, the ideal-gas part of the Helmholtz energy can be obtained if the reference state parameters ρ_0 , T_0 , h_0^0 , and s_0^0 are specified and the ideal-gas isobaric specific heat $c_p^0(T)/R$ relationship is known. The reference state parameters ρ_0 , T_0 , h_0^0 , and s_0^0 are selected in order to yield the desired values for enthalpy and entropy at the reference state. The integration in eq 15 must be carried out in order to use the ideal-gas contribution in the equation of state.

Over the years numerous forms for the ideal-gas specific heat have been implemented, including Plank–Einstein terms,³³ Aly–Lee terms,³⁶ and polynomial terms.

Vapor–Liquid Equilibrium. In the vapor–liquid two-phase region, as well as along the saturation curves, it is necessary to evaluate the phase equilibrium between the saturated liquid and the saturated vapor.

For a pure fluid at equilibrium, the temperatures, pressures and Gibbs free energy in each phase are the same. Thus, for a given saturation temperature T_s , the system of equations to be solved is

$$p(T_s, \rho') = p(T_s, \rho'') \quad (16)$$

$$g(T_s, \rho') = g(T_s, \rho'') \quad (17)$$

where the unknowns are the saturated liquid density ρ' and the saturated vapor density ρ'' .

The method proposed by Akasaka³⁷ is employed, which is a two-dimensional Newton–Raphson solver for the nonlinear system of equations from eqs 16 and 17. For a given temperature T_s , this method yields the solutions for the saturation pressure p_s , the saturated liquid density ρ' and the saturated vapor density ρ'' . Figure 1 shows the saturation curves for all the fluids included in CoolProp in reduced coordinates.

This solver begins with initial guess values for $\rho'(T)$ and $\rho''(T)$ provided by the ancillary equations. For fluids without published ancillary curves, ancillary curves for $\rho'(T)$, $\rho''(T)$, and $p(T)$ have been fit using routines provided in the CoolProp package. In general, the combination of highly accurate ancillary equations and the Newton–Raphson method yields proper convergence for temperatures where $T_t < T < (T_c - 0.01 \text{ K})$ where T_t is the triple point temperature. When the Newton–Raphson method fails with the normal method, a relaxation parameter can be introduced to yield better convergence behavior in the near-critical region.

In the near vicinity of the critical point, the behavior of the saturation solvers becomes significantly less robust, even with good guess values for the saturation densities from the ancillary equations. As a result, it is necessary to employ other methods to extend the saturation curves all the way up to the critical temperature. The solvers presented above are used to get as close to the critical temperature as possible. Beyond that point, a spline curve is used for the saturation curve, where the value and derivative constraints can be obtained from the last point that the Newton–Raphson method succeeded at temperature T_{end} . The constraints on the spline for the saturated liquid density are

$$\rho|_{T=T_c} = \rho_c \quad (18)$$

$$\left. \frac{\partial T}{\partial \rho'} \right|_{T=T_c} = 0 \quad (19)$$

$$\rho|_{T=T_{\text{end}}} = \rho'(T_{\text{end}}) \quad (20)$$

$$\left. \frac{\partial T}{\partial \rho'} \right|_{T=T_{\text{end}}} = \frac{\partial T}{\partial \rho'}(T_{\text{end}}) \quad (21)$$

where the right-hand side of each constraint is evaluated analytically from the equation of state. A similar spline is constructed for the saturated vapor density as a function of the temperature. This yields a smooth (C_1 continuous) transition from the EOS to the critical region spline. Furthermore, the critical spline is imposed to yield the correct value for the density at the critical point. For each fluid, the value of T_{end} and the saturation derivatives at T_{end} are precalculated and cached in order to maximize computational efficiency.

Figure 2 shows the range of the saturation curve that is treated using a spline curve as a function of the ratio of the

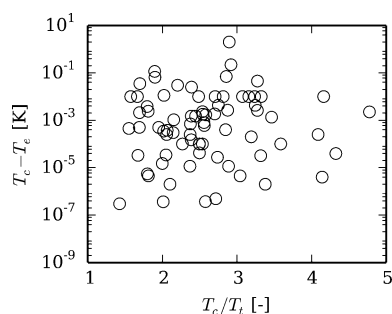


Figure 2. Range of critical spline versus the ratio of critical to triple point temperatures for fluids with $T_c - T_{\text{end}} > 1 \times 10^{-7}$ K.

critical temperature to the triple point temperature. For fluids with well constructed equations of state and good ancillary equations, the numerical VLE solver succeeds at temperatures within 1×10^{-9} K of the critical temperature, but for refrigerants R11 and R14, the saturation solvers fail at a distance greater than 0.1 K from the critical point.

It is a common need to obtain the saturation temperature for a given saturation pressure. The saturation pressure curves as a function of temperature are continuous from the triple point temperature to the critical point temperature. Some fluids have equations of state where the minimum temperature is above the triple point temperature. Therefore, it is straightforward to obtain the saturation temperature for the given saturation pressure.

There are several means of implementing this solution procedure. The most robust is the use of Brent's method,³⁸ which is a bounded one-dimensional solver with quadratic updates and guaranteed convergence. Brent's method³⁸ is used to drive the residuum

$$\text{RES}(T_s) = p_s(T_s) - p_{\text{target}} \quad (22)$$

to zero. The saturation temperature T_s is the independent variable, which is known to lie within the closed range between the triple point temperature and the critical point temperature. The solution is found when the saturation pressure $p_s(T_s)$ (evaluated from the vapor–liquid equilibrium solver routine) is equal to the target pressure p_{target} .

In the case of pseudo-pure fluids (Air, refrigerant R404A, refrigerant R410A, etc.), it is not possible to determine the vapor–liquid equilibrium with the use of the phase equilibria from eqs 16 and 17. For these mixtures, at equilibrium, the mole fractions of each component are not the same in the vapor and liquid phases and the pseudo-pure fluid equation of

state can only calculate properties for the pseudo-pure fluid composition. The saturated liquid and vapor ancillary pressure equations are thus no longer optional but required to calculate the saturation pressures. The pressures calculated from the ancillary equations are then used to evaluate the saturation densities using the equation of state.

■ INTERPOLATION METHODS

When using equations of state in engineering applications, computational efficiency is of the utmost importance. In order to improve the speed of evaluation of the equation of state, interpolation methods can be used. While a comparison of interpolation methods is beyond the scope of this work, two interpolation methods that have been found to yield excellent behavior are the Tabular Taylor Series Expansion (TTSE) method and the bicubic interpolation method. These two methods share the requirement that values of state variables are tabulated on a regularly (either linearly or logarithmically) spaced grid, as well as derivatives of the state variable with respect to the two independent variables.

Using the TTSE method, with pressure and enthalpy as independent variables, the temperature can be obtained from the expansion

$$T = T_{i,j} + \Delta h \left(\frac{\partial T}{\partial h} \right)_p + \Delta p \left(\frac{\partial T}{\partial p} \right)_h + \frac{\Delta h^2}{2} \left(\frac{\partial^2 T}{\partial h^2} \right)_p + \frac{\Delta p^2}{2} \left(\frac{\partial^2 T}{\partial p^2} \right)_h + \Delta h \Delta p \left(\frac{\partial^2 T}{\partial p \partial h} \right) \quad (23)$$

where the derivatives are evaluated at the point ij , and the differences are given by $\Delta p = p - p_j$ and $\Delta h = h - h_i$. The nearest state point can be found directly due to the regular spacing of the grid of points. Pressure and enthalpy are very common state variable inputs in the simulation of thermal engineering systems.

For an improved representation of the p – v – T surface, bicubic interpolation can be used. In the bicubic interpolation method, the state variable and its derivatives are known at each grid point. This information is used to generate a bicubic representation for the property in the cell, which could be expressed as

$$T(x, y) = \sum_{i=0}^3 \sum_{j=0}^3 a_{ij} x^i y^j \quad (24)$$

where a_{ij} are constants based on the cell boundary values and x and y are normalized values for the enthalpy and pressure, for instance. The constants a_{ij} in each cell are cached for additional computational speed.

As an example of the increase in computational speed possible through the use of these interpolation methods, the density is calculated as a function of the pressure and enthalpy for subcooled water. The IAPWS 1995 formulation for the equation of state of ordinary water³³ is one of the most involved equations of state in the literature. For subcooled water at a pressure of 10 MPa and an enthalpy of $475 \text{ kJ} \cdot \text{kg}^{-1}$ (where the reference enthalpy is $0.611872 \text{ J} \cdot \text{kg}^{-1}$ for the saturated liquid at the triple point), both the TTSE method and the bicubic interpolation method are more than 120 times faster than the evaluation of the density from the equation of state (it takes approximately $1 \mu\text{s}$ to evaluate density using the TTSE or bicubic interpolation methods). Thus, using one of

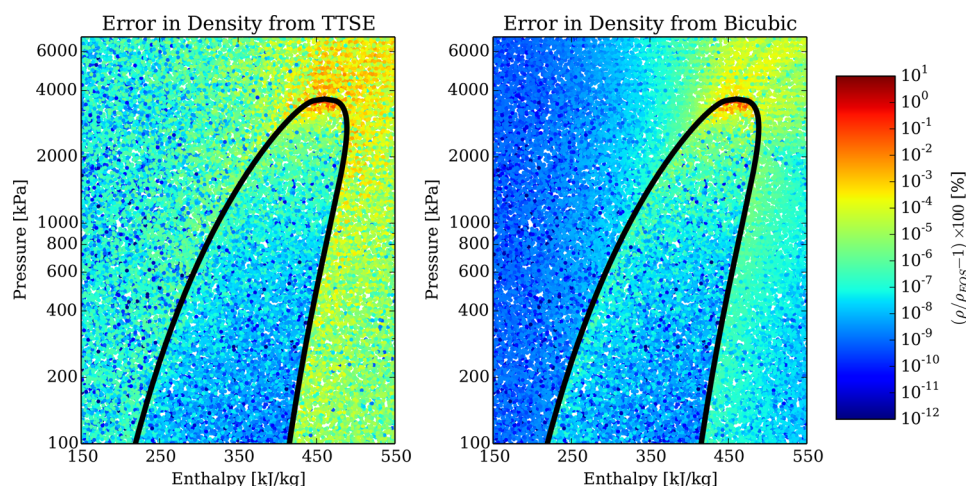


Figure 3. Comparison of the accuracy of TTSE and bicubic interpolation methods for refrigerant R245fa (interpolation grid is 200×200 , enthalpy spaced linearly, pressure spaced logarithmically).

these interpolation methods can yield a reduction in computational time of greater than 98%.

Practical implementation of these methods involves building tables with the fluid properties and their derivatives at each grid point. This task is only performed at the first property call and takes only a few seconds. The tables are then cached for further use.

As another example of the accuracy of these interpolation methods, the density of refrigerant R245fa is evaluated at 40000 data points covering the entire fluid surface. Figure 3 shows the results of this analysis. These data show that the accuracy of the bicubic interpolation method is generally several orders of magnitude better than that of the TTSE method, though both yield acceptable accuracy for most technical needs.

■ TRANSPORT PROPERTIES

For the transport properties (here viscosity, thermal conductivity, and surface tension), the state-of-the-art is less mature. A wider range of methodologies have been employed to correlate and/or predict these properties. For a number of fluids, high-accuracy fluid-specific correlations have been developed based on wide-ranging experimental data, but for others, little or no experimental data are available and predictive or empirical methods must be employed.

■ PURE FLUID CORRELATIONS

Viscosity. Correlation of the viscosity of pure fluids is typically divided into two contributions: one part provides the temperature-dependent viscosity in the zero-density limit (dilute-gas), and the second part considers the temperature- and density-dependent residual viscosity, as in

$$\eta = \eta^{(0)}(\tau) + \eta^{(r)}(\tau, \delta) \quad (25)$$

For a very restricted subset of fluids, there is sufficient information about viscosity in the critical region to consider the critical enhancement of the viscosity. In general, the critical enhancement of viscosity is not considered. Of all the pure fluid viscosity correlations developed, the only ones with a critical enhancement term for the viscosity are ordinary water³⁹ and carbon dioxide.⁴⁰

It is possible to theoretically treat the zero-density viscosity using Chapman–Enskog theory, which yields the dilute gas viscosity of

$$\eta^{(0)} = \frac{(26.692 \times 10^{-3})\sqrt{MT}}{\sigma_{\eta}^2 \Omega^{(2,2)}} \quad (26)$$

where $\eta^{(0)}$ is the viscosity in the limit of zero density in $\mu\text{Pa}\cdot\text{s}$, M is the molar mass in $\text{kg}\cdot\text{kmol}^{-1}$, T is the temperature in Kelvin, σ_{η} is the size parameter of the Lennard-Jones model in nm, and $\Omega^{(2,2)}$ is the empirical collision integral given by the form from Neufeld⁴¹

$$\begin{aligned} \Omega^{(2,2)} = & 1.16145(T^*)^{-0.14874} + 0.52487 \exp(-0.77320T^*) \\ & + 2.16178 \exp(-2.43787T^*) \end{aligned} \quad (27)$$

where T^* is the reduced temperature defined by $T^* = kT/\varepsilon_{\eta}$ and where the ratio ε_{η}/k of the pair potential energy to Boltzmann's constant is in Kelvin and is fluid dependent. For fluids that are well characterized by experimental data, it is possible to fit the term $\Omega^{(2,2)}$ to experimental data. Also, for fluids for which the terms σ_{η} and ε_{η}/k are unknown, they can be estimated based on the method from Chung et al. in eqs 51 and 52.

The residual viscosity $\eta^{(r)}$ can be treated in a variety of different ways. In older viscosity correlations, it was common practice to develop an empirical correlation for $\eta^{(r)}$ directly. In the last 15 years, the preponderance of pure fluid viscosity correlations^{42–44} have been based on the division of the residual viscosity into a theoretically derived initial-density term from Rainwater–Friend theory^{45,46} and a higher-order correction term. Thus, the residual viscosity is given by

$$\eta^{(r)} = \underbrace{B_{\eta}\bar{\rho}\eta^{(0)}}_{\text{initial}} + \Delta\eta_h, \quad (28)$$

where B_{η} is the second viscosity virial coefficient in $\text{L}\cdot\text{mol}^{-1}$, $\bar{\rho}$ is the molar density of the fluid in $\text{mol}\cdot\text{L}^{-1}$, and $\Delta\eta_h$ is the higher order correction term in $\mu\text{Pa}\cdot\text{s}$.

The second viscosity virial coefficient is given by

$$B_{\eta} = 0.6022137\sigma_{\eta}^3 B_{\eta}^* \quad (29)$$

where σ_{η} is the molecular size in nm, and $T^* = T/(\varepsilon_{\eta}/k)$ and with

$$B_{\eta}^* = \sum_{i=0}^6 b_i (T^*)^{-0.25i} + b_7 (T^*)^{-2.5} + b_8 (T^*)^{-5.5} \quad (30)$$

The coefficients b_i are from Vogel et al.⁴² and are duplicated in Table 2 for completeness.

Table 2. Coefficients for the Second Viscosity Virial Coefficient in Equation 30

b_0	-19.572881
b_1	219.73999
b_2	-1015.3226
b_3	2471.01251
b_4	-3375.1717
b_5	2491.6597
b_6	-787.26086
b_7	14.085455
b_8	-0.34664158

The higher-order term is often of a form similar to the free-volume term proposed by Batschinski⁴⁷ and Hildebrand.⁴⁸ A general form of the higher-order term is given by

$$\Delta\eta_h(\delta, T_r) = \sum_{i=2}^n \sum_{j=0}^m e_{ij} \frac{\delta^i}{T_r^j} + f_1 \left[\frac{\delta}{\delta_0(T_r) - \delta} - \frac{\delta}{\delta_0(T_r)} \right] \quad (31)$$

where $\Delta\eta_h$ is in $\mu\text{Pa}\cdot\text{s}$, $T_r = T/T_{\text{red}}$, and the coefficients e_{ij} and f_1 are fit for each fluid. Furthermore, the term $\delta_0(T_r)$ is given by the form

$$\delta_0(T_r) = g_1 \left(1 + \sum_{i=2}^5 g_i T_r^{(i-1)/2} \right) \quad (32)$$

where the coefficients g_i are also fit for the given fluid.

It should also be mentioned that the generalized friction theory model has been successfully applied to the prediction of the viscosity of some fluids, notably the *n*-alkanols,⁴⁹ hydrogen sulfide,⁵⁰ and sulfur hexafluoride.⁵¹ Currently, the generalized friction theory method remains less used in the reference literature than the viscosity correlation method outlined here.

Thermal Conductivity. The correlations for thermal conductivity are decomposed into three terms, yielding the following form:

$$\lambda = \lambda^{(0)}(\tau) + \lambda^{(r)}(\tau, \delta) + \lambda^{(c)}(\tau, \delta) \quad (33)$$

where each term is in $\text{mW}\cdot\text{m}^{-1}\cdot\text{K}^{-1}$.

Unlike viscosity (where the critical enhancement term is very small except in the immediate vicinity of the critical point), the critical enhancement term for thermal conductivity $\lambda^{(c)}$ is non-negligible well away from the critical point.

The dilute gas term in the limit of zero-density $\lambda^{(0)}$ is typically correlated with the temperature using a body of low-density thermal conductivity measurements, which usually results in a short polynomial form similar to

$$\lambda^{(0)} = \sum_i a_i T^i \quad (34)$$

The residual term is often given by a form similar to

$$\lambda^{(r)} = \sum_{i=1}^n (B_{1,i} + B_{2,i} T_r) \delta^i \quad (35)$$

Finally the critical enhancement term needs to be considered. The most commonly used critical enhancement term used is the simplified critical enhancement term of Olchowy and Sengers:⁵²

$$\lambda^{(c)} = (10^{12}) \frac{\rho c_p R_D k T}{6\pi\eta\zeta} (\Omega - \Omega_0) \quad (36)$$

$$\Omega = \frac{2}{\pi} \left[\left(\frac{c_p - c_v}{c_p} \right) \arctan(q_d \zeta) + \frac{c_v}{c_p} q_d \zeta \right] \quad (37)$$

$$\Omega_0 = \frac{2}{\pi} \left[1 - \exp \left(- \frac{1}{(q_d \zeta)^{-1} + (q_d \zeta \rho_c / \rho)^2 / 3} \right) \right] \quad (38)$$

$$\zeta = \zeta_0 \left(\frac{p_c \rho}{\Gamma \rho_c^2} \right)^{\nu/\gamma} \left[\left. \frac{\partial \rho(T, \rho)}{\partial p} \right|_T - \frac{T_R}{T} \left. \frac{\partial \rho(T_R, \rho)}{\partial p} \right|_T \right]^{\nu/\gamma} \quad (39)$$

where $\lambda^{(c)}$ is in $\text{mW}\cdot\text{m}^{-1}\cdot\text{K}^{-1}$, ζ is in m, c_p and c_v are in $\text{kJ}\cdot\text{kg}^{-1}\cdot\text{K}^{-1}$, p and p_c are in kPa, ρ and ρ_c are in $\text{kg}\cdot\text{m}^{-3}$, η is the viscosity in $\mu\text{Pa}\cdot\text{s}$, and the remaining parameters are defined in Table 3. The factor 10^{12} is a unit conversion parameter that yields a thermal conductivity in $\text{mW}\cdot\text{m}^{-1}\cdot\text{K}^{-1}$.

Table 3. Coefficients for Use in the Simplified Olchowy-Sengers Critical Term in Equations 36 to 39

Universal Constants		
Boltzmann constant	k	$1.3806488 \times 10^{-23} \text{ J}\cdot\text{K}^{-1}$
universal amplitude	R_D	1.03
critical exponent	ν	0.63
critical exponent	γ	1.239
reference temp.	T_R	$1.5T_c$
Recommended Default Constants ⁵³		
amplitude	Γ	0.0496
amplitude	ζ_0	$1.94 \times 10^{-10} \text{ m}$
effective cutoff	q_d	$2 \times 10^9 \text{ m}$

Surface Tension. Mulero et al.⁵⁴ have recently refit correlations for the surface tension of nearly all the fluids in REFPROP 9.0.⁵⁵ These correlations are each of the form

$$\sigma = \sum_i a_i \left(1 - \frac{T}{T_c} \right)^{n_i} \quad (40)$$

where σ is the surface tension in $\text{mN}\cdot\text{m}^{-1}$, T_c is the critical temperature in Kelvin, and a_i and n_i are correlation constants. This formulation ensures that the surface tension goes to zero at the critical point. The mean absolute percentage difference of each of these correlations is less than 6%, and most are below 3%.

For fluids that are not included in the database of Mulero, the following general form from Miqueu et al.⁵⁶ is employed

$$\sigma = k T_c \left(\frac{N_A}{V_c} \right)^{2/3} (4.35 + 4.14\omega) t^{1.26} (1 + 0.19t^{0.5} - 0.25t) \quad (41)$$

where σ is the surface tension in $\text{N}\cdot\text{m}^{-1}$, k is the Boltzmann constant ($k = 1.3806488 \times 10^{-23} \text{ J}\cdot\text{K}^{-1}$), T_c is the critical temperature in Kelvin, N_A is Avogadro's number ($N_A =$

$6.02214129 \times 10^{23} \text{ mol}^{-1}$), V_c is the critical molar volume in $\text{m}^3 \cdot \text{mol}^{-1}$, ω is the accentric factor, and $t = 1 - T/T_c$. This equation predicts the surface tension of the fluids used to develop the correlation within an average absolute difference (AAD) of 3.5%.

■ EXTENDED CORRESPONDING STATES

For many fluids, high-accuracy viscosity and thermal conductivity correlations are not available because these fluids have not been experimentally studied in great enough depth.

For these less-studied fluids, it is still necessary to be able to provide reasonable predictions of the viscosity and thermal conductivity over the whole fluid surface, and one method that has been used successfully is the method of extended corresponding states. In this method, the transport properties for the fluid of interest are obtained from the transport properties for a well-characterized reference fluid. The reference fluid selected should have high-accuracy transport property measurements as well as have a p - v - T surface that is similar in shape to the fluid of interest.

The analysis in this section follows the method proposed by Huber et al.,⁵³ which has been implemented in REFPROP.¹ The primary contribution of this section on the extended corresponding states is the presentation of a small set of example data that can be used to validate the implementation of the extended corresponding states method. No validation data for extended corresponding states has been published before. These example data are provided in Table 4 to allow for proper validation of the implementation of the extended corresponding states method.

In the analysis that follows in this section, the subscript \perp refers to the reference fluid, and \diamond refers to the fluid of interest. Molar specific quantities are given with an overbar, and mass-specific quantities do not have an overbar.

Conformal State. The conformal state is the thermodynamic state point for the reference fluid that is used to evaluate the reference-fluid contribution to the extended corresponding states method. This conformal state point is determined based on the equivalent substance reducing ratios f and h of

$$f = \frac{T_{\diamond}}{T_{\perp}} \quad h = \frac{\bar{\rho}_{\perp}}{\bar{\rho}_{\diamond}} \quad (42)$$

or alternatively expressed in terms of shape factors θ and ϕ

$$f = \frac{T_{c,\diamond}}{T_{c,\perp}} \theta \quad h = \frac{\bar{\rho}_{c,\perp}}{\bar{\rho}_{c,\diamond}} \phi \quad (43)$$

The corresponding states method is most accurately applied to monatomic gases, and the shape factor can be thought of as a term that accounts for deviation from spherical molecular geometry. The shape factor can be approximated based on one of several empirical forms that have been proposed, such as those from Erickson and Ely⁶⁰ (for the reference fluid propane) of

$$\theta = 1 + (\omega_{\diamond} - \omega_{\perp})(a_1 + a_2 \ln(T_{\diamond}/T_{c,\diamond})) \quad (44)$$

$$\phi = \frac{Z_{c,\perp}}{Z_{c,\diamond}} [1 + (\omega_{\diamond} - \omega_{\perp})(a_3 + a_4 \ln(T_{\diamond}/T_{c,\diamond}))] \quad (45)$$

with $a_1 = 0.5202976$, $a_2 = -0.7498189$, $a_3 = 0.1435971$, and $a_4 = -0.2821562$ or by the more general solution (of a similar

Table 4. Data to Check ECS Implementation^a

fluid of interest (EOS ⁵⁷)	R124
reference fluid (EOS, ¹² λ , ⁵⁸ η ⁴²)	propane
state	saturated liquid
T_{\diamond} [K]	350.000
ρ_{\diamond} [$\text{kg} \cdot \text{m}^{-3}$]	1143.37994
$\bar{\rho}_{\diamond}$ [$\text{mol} \cdot \text{L}^{-1}$]	8.378
Conformal State	
T_{\perp} [K]	321.054
ρ_{\perp} [$\text{kg} \cdot \text{m}^{-3}$]	453.03224
$\bar{\rho}_{\perp}$ [$\text{mol} \cdot \text{L}^{-1}$]	10.274
Viscosity	
ψ_{η} [—]	1.0454
$\eta_{\diamond}^{(0)}$ [$\mu\text{Pa} \cdot \text{s}$]	13.617
F_{η} [—]	1.60328
$\eta_{\perp}^{(r)}(T_{\perp}, \bar{\rho}_{\perp}, \psi_{\eta})$ [$\mu\text{Pa} \cdot \text{s}$]	77.61535
η [$\mu\text{Pa} \cdot \text{s}$]	138.056
η [$\mu\text{Pa} \cdot \text{s}$] (REFPROP 9.1)	138.056
Conductivity	
ψ_{λ} [—]	1.0583
f_{int} [—]	0.0014
$\lambda_{\diamond}^{\text{int}}$ [$\text{mW} \cdot \text{m}^{-1} \cdot \text{K}^{-1}$]	12.411
$\lambda_{\diamond}^{\text{ext}}$ [$\text{mW} \cdot \text{m}^{-1} \cdot \text{K}^{-1}$]	3.111
F_{λ} [—]	0.51802
$\lambda_{\perp}^{(r)}(T_{\perp}, \bar{\rho}_{\perp}, \psi_{\lambda})$ [$\text{mW} \cdot \text{m}^{-1} \cdot \text{K}^{-1}$]	70.24348
$\lambda_{\diamond}^{\text{c}}$ [$\text{mW} \cdot \text{m}^{-1} \cdot \text{K}^{-1}$]	0.884
λ [$\text{mW} \cdot \text{m}^{-1} \cdot \text{K}^{-1}$]	52.794
λ [$\text{mW} \cdot \text{m}^{-1} \cdot \text{K}^{-1}$] (REFPROP 9.1)	52.794
Correlations ⁵⁹	
$\psi_{\lambda} = 1.0898 - 1.54229 \times 10^{-2} \delta$	
$f_{\text{int}} = 1.17690 \times 10^{-3} + 6.78397 \times 10^{-7} T$	
$\psi_{\eta} = 1.04253 + 1.38528 \times 10^{-3} \delta$	

^aNote: Both CoolProp and REFPROP implement the EOS for propane from Lemmon et al.,¹² which causes errors in viscosity prediction of propane of up to 2%.

form) from Estrella–Uribe and Trusler,⁶¹ which provides higher fidelity predictions in the critical region.

For the highest accuracy and generality (shape factors independent of the reference fluid selected), it is preferable to use the “exact” shape factors, which are obtained through the use of the equations of state of the fluid of interest and the reference fluid.

The “exact” shape factors are defined based on the conformal state T_{\perp} , ρ_{\perp} of the reference fluid. The conformal state is defined by equating the compressibility factor and the residual component of the Helmholtz energy of the reference fluid and the fluid of interest,^{53,62,63}

$$Z_{\perp}(T_{\perp}, \rho_{\perp}) = Z_{\diamond}(T_{\diamond}, \rho_{\diamond}) \quad (46)$$

and

$$\alpha'_{\perp}(T_{\perp}, \rho_{\perp}) = \alpha'_{\diamond}(T_{\diamond}, \rho_{\diamond}) \quad (47)$$

The right-hand side of each equation is known for the fluid of interest. Thus, it simply remains to obtain the conformal state point T_{\perp} , ρ_{\perp} from a simultaneous solution of the two equations. The most straightforward solver to be used is a conventional two-dimensional Newton nonlinear system of equations solver.

The Newton method for the conformal state solver can be given by $\mathbf{x}_{k+1} = \mathbf{x}_k + \mathbf{v}$ where \mathbf{x}_k is the vector $\langle \tau_{\perp,k}, \delta_{\perp,k} \rangle$ and where \mathbf{v} is obtained by solving the system of equations $\mathbf{J}\mathbf{v} = -\mathbf{r}$

and the Jacobian matrix for the solver can be given analytically by

$$\mathbf{J} = \begin{bmatrix} -\frac{T_{c,\perp}}{T_{\perp}^2} \frac{\partial \alpha_{\perp}^r}{\partial \tau} & \frac{1}{\rho_{c,\perp}} \frac{\partial \alpha_{\perp}^r}{\partial \delta} \\ -\frac{T_{c,\perp} \delta_{\perp}}{T_{\perp}^2} \frac{\partial^2 \alpha_{\perp}^r}{\partial \tau \partial \delta} & \frac{1}{\rho_{c,\perp}} \left(\delta_{\perp} \frac{\partial^2 \alpha_{\perp}^r}{\partial \delta^2} + \frac{\partial \alpha_{\perp}^r}{\partial \delta} \right) \end{bmatrix} \quad (48)$$

where each of the partial derivatives are evaluated at the state point T_{\perp} , ρ_{\perp} . The residual vector \mathbf{r} is given by

$$\mathbf{r} = \begin{bmatrix} \alpha_{\perp}^r(T_{\perp}, \rho_{\perp}) - \alpha_{\diamond}^r(T_{\diamond}, \rho_{\diamond}) \\ Z_{\perp}(T_{\perp}, \rho_{\perp}) - Z_{\diamond}(T_{\diamond}, \rho_{\diamond}) \end{bmatrix} \quad (49)$$

This solver generally yields good convergence behavior when started at the initial guess value defined by $\theta = 1$ and $\phi = 1$.

At very low densities, the conformal solver may fail, which can be avoided by only evaluating the conformal state for densities of the fluid of interest above $1.0 \text{ kg}\cdot\text{m}^{-3}$. Below this density, the conformal state is determined by assuming $\theta = 1$ and $\phi = 1$. This treatment introduces a small discontinuity in the conformal state at the density of $1.0 \text{ kg}\cdot\text{m}^{-3}$, but in the dilute gas domain, both the viscosity and thermal conductivity are dominated by the dilute gas contribution.

Viscosity. In the extended corresponding states method, the viscosity is divided into two contributions, one for the dilute gas contribution in the limit of zero density, and another for the residual contribution. This division is analogous to the separation employed for fluid-specific viscosity correlations (see eq 25). Thus the viscosity can be given by

$$\eta_{\diamond} = \eta_{\diamond}^{(0)}(\tau) + \eta_{\text{ECS}}^{(r)}(\tau, \delta) \quad (50)$$

where η_{\diamond} is the viscosity of the fluid of interest in $\mu\text{Pa}\cdot\text{s}$, $\eta_{\diamond}^{(0)}$ is the dilute-gas viscosity contribution of the fluid of interest in $\mu\text{Pa}\cdot\text{s}$, and $\eta_{\text{ECS}}^{(r)}$ is the residual contribution from the extended corresponding states method, in $\mu\text{Pa}\cdot\text{s}$.

The dilute gas contribution $\eta_{\diamond}^{(0)}$ can be treated theoretically and is obtained from the eqs 26 and 27. If the Lennard-Jones parameters ε_{η}/k and σ_{η} are unknown for the fluid of interest, they can be obtained from the method from Chung et al.⁶⁴

$$\sigma_{\eta} = 0.809/(\bar{\rho}_c)^{1/3} \quad (51)$$

$$\varepsilon_{\eta}/k = T_c/1.2593 \quad (52)$$

where σ_{η} is in nm, $\bar{\rho}_c$ is in $\text{mol}\cdot\text{L}^{-1}$ and T_c and ε_{η}/k are in Kelvin. If ε_{η}/k and σ_{η} are known for a reference fluid but not the fluid of interest, these values for the fluid of interest can be obtained from the method proposed in Huber et al.⁵³ of

$$(\varepsilon_{\eta}/k)_{\diamond} = (\varepsilon_{\eta}/k)_{\perp} \left(\frac{T_{c,\diamond}}{T_{c,\perp}} \right) \quad (53)$$

$$\sigma_{\eta,\diamond} = \sigma_{\eta,\perp} \left(\frac{\bar{\rho}_{c,\diamond}}{\bar{\rho}_{c,\perp}} \right)^{1/3} \quad (54)$$

which is simply the application of the method of Chung et al.⁶⁴ to both the reference fluid and the fluid of interest. It should be emphasized that molar densities must be used in eq 54.

The Lennard-Jones parameters ε_{η}/k and σ_{η} for a number of fluids can be found in the works of Chichester and Huber⁶⁵ and Poling et al.⁶⁶

The residual contribution to the viscosity is obtained using the residual viscosity of the reference fluid. To begin with, the conformal temperature T_{\perp} and conformal molar density $\bar{\rho}_{\perp}$ are obtained using the methods presented in the conformal state section. For some fluids, there are sufficient experimental data in order to fit a simple polynomial correction in the reduced density of the fluid of interest of the form

$$\psi_{\eta} = \sum_i c_i \delta_{\diamond}^i \quad (55)$$

This correction term shifts the density of the reference fluid used in the viscosity correlation away from the conformal density. If no experimental information is available to obtain ψ_{η} , ψ_{η} is assumed to be equal to 1.0. Huber et al.,⁵³ McLinden et al.,⁶² and Klein et al.⁶⁷ provide some of the only published values for these correction polynomials. Significant work has been carried out by the authors of REFPROP to develop correction polynomials, but the density correction polynomials in REFPROP are not in the public domain.

Thus, the extended corresponding states contribution to the viscosity is obtained from

$$\eta_{\text{ECS}}^{(r)}(\tau, \delta) = F_{\eta} \cdot \eta_{\perp}^{(r)}(T_{\perp}, \bar{\rho}_{\perp} \psi_{\eta}) \quad (56)$$

where $\eta_{\perp}^{(r)}(T_{\perp}, \bar{\rho}_{\perp} \psi_{\eta})$ is the contribution of the residual viscosity from the reference fluid evaluated at the temperature T_{\perp} and the molar density $\bar{\rho}_{\perp} \psi_{\eta}$. The residual viscosity of the reference fluid includes all the density-dependent terms of the viscosity correlation, which, based on the formulation in the prior section, would be the contribution from eq 28. F_{η} is a factor that arrives from the fact that the corresponding states theory states that the viscosity of two fluids at the same reduced state are equivalent.⁶⁷ F_{η} can be given by

$$F_{\eta} = f^{1/2} h^{-2/3} \sqrt{\frac{M_{\diamond}}{M_{\perp}}} \quad (57)$$

where h and f are the equivalent substance reducing ratios obtained from the conformal state solver, and M_{\diamond} and M_{\perp} are the molar masses of the fluid of interest and the reference fluid, respectively, each in $\text{kg}\cdot\text{kmol}^{-1}$.

Thermal Conductivity. A similar protocol is used to calculate the thermal conductivity using extended corresponding states. Again, the division of terms for thermal conductivity is similar to that of fluid-specific correlations (see eq 33). The thermal conductivity is divided into four terms, as in

$$\lambda_{\diamond} = \lambda_{\diamond}^{\text{int}}(\tau) + \lambda_{\diamond}^{*}(\tau) + \lambda_{\text{ECS}}^{(r)}(\tau, \delta) + \lambda_{\diamond}^{(c)}(\tau, \delta) \quad (58)$$

where $\lambda_{\diamond}^{\text{int}}$ is the internal thermal conductivity contribution of the fluid of interest due to internal motion of the molecules, λ_{\diamond}^{*} is the dilute gas contribution from the fluid of interest, $\lambda_{\text{ECS}}^{(r)}$ is the contribution from extended corresponding states, and $\lambda_{\diamond}^{(c)}$ is the critical enhancement term for the fluid of interest. Each term is in $\text{mW}\cdot\text{m}^{-1}\cdot\text{K}^{-1}$.

The internal thermal conductivity is given by

$$\lambda_{\diamond}^{\text{int}} = 1000 f_{\text{int}} \eta_{\diamond}^{(0)} \left(c_{p,\diamond}^{(0)} - \frac{5}{2} R_{\diamond} \right) \quad (59)$$

where $\lambda_{\diamond}^{\text{int}}$ is in $\text{mW}\cdot\text{m}^{-1}\cdot\text{K}^{-1}$, $\eta_{\diamond}^{(0)}$ is the dilute-gas viscosity in $\mu\text{Pa}\cdot\text{s}$ evaluated from eqs 26 and 27, $c_{p,\diamond}^{(0)}$ is the ideal-gas specific

heat in $\text{kJ}\cdot\text{kg}^{-1}\cdot\text{K}^{-1}$, and R_\diamond is the mass-specific gas constant in $\text{kJ}\cdot\text{kg}^{-1}\cdot\text{K}^{-1}$. The factor f_{int} is taken to be equal to 1.32×10^{-3} , or if sufficient experimental data are available, f_{int} is fit as a linear function of the temperature as in Huber et al.⁵³

The dilute gas component is evaluated from

$$\lambda_\diamond^* = \frac{15}{4} R_\diamond \eta_\diamond^{(0)} \quad (60)$$

where λ_\diamond^* is in $\text{mW}\cdot\text{m}^{-1}\cdot\text{K}^{-1}$, R_\diamond is the mass-specific gas constant in $\text{kJ}\cdot\text{kg}^{-1}\cdot\text{K}^{-1}$, and $\eta_\diamond^{(0)}$ is the dilute-gas viscosity in $\mu\text{Pa}\cdot\text{s}$ evaluated from eqs 26 and 27.

Thus, the residual component of the thermal conductivity is obtained from

$$\lambda_{\text{ECS}}^{(r)}(\tau, \delta) = F_\lambda \cdot \lambda_\perp^{(r)}(T_\perp, \rho_\perp \psi_\lambda) \quad (61)$$

where $\lambda_\perp^{(r)}(T_\perp, \rho_\perp \psi_\lambda)$ is the contribution of the residual thermal conductivity from the reference fluid evaluated at the temperature T_\perp and the density $\rho_\perp \psi_\lambda$. As with viscosity, for some fluids there is sufficient experimental data to fit a simple polynomial correction in the reduced density. If no experimental information is available to obtain ψ_λ , ψ_λ is assumed to be equal to 1.0.

F_λ can be given by

$$F_\lambda = f^{1/2} h^{-2/3} \sqrt{\frac{M_\perp}{M_\diamond}} \quad (62)$$

where h and f are the equivalent substance reducing ratios obtained from the conformal state solver, and M_\diamond and M_\perp are the molar masses of the fluid of interest and the reference fluid, respectively, each in $\text{kg}\cdot\text{kmol}^{-1}$. It should be noted that F_λ differs from F_η from eq 57 in that the molar masses of each fluid are inverted.

Finally, the last component in the thermal conductivity is the critical enhancement $\lambda_\diamond^{(c)}$ evaluated for the fluid of interest given by eqs 36 to 39.

COOLPROP

The CoolProp library currently provides thermophysical data for 110 pure and pseudo-pure working fluids. The literature sources for the thermodynamic and transport properties of each fluid are summarized in a table in the Supporting Information available online.

The code of CoolProp is written in C++ to utilize modern C++ language features and the functionalities inherent in object oriented programming. In addition, as the code of CoolProp has been written in C++, Simplified Wrapper and Interface Generator (SWIG) can be used to readily generate an interface to any programming language that SWIG supports. As a result, fully featured high-level interfaces have been developed for most programming languages of technical interest, including Microsoft Excel, Labview, MATLAB, Python, C#, Engineering Equation Solver and many others. In addition the C++ code is cross-platform and has been successfully compiled and tested on Windows, Linux, and Mac OSX.

In addition to the inclusion of the most accurate equations of state of pure and pseudo-pure fluids, CoolProp provides the properties of eight secondary working fluids and thirteen aqueous solutions from Melinder⁶⁸ and a selection of fourteen other secondary working fluids and five brines, as well as the most accurate thermodynamic properties of humid air from Herrmann et al.⁶⁹

The interface to the library is very straightforward. For example, from most programming languages, the code to obtain the density ('D') of nitrogen at standard temperature ('T') and pressure ('P') (298.15 K and 101.325 kPa) is given by a variation on

```
rho = Props('D','T',298.15,'P',101.325,'Nitrogen')
```

CONCLUSIONS

In this paper, the state-of-the-art of the thermophysical properties of pseudo-pure and pure fluids has been summarized. The state-of-the-art in thermodynamic property evaluation is quite mature, with more than 100 fluids with Helmholtz-energy-explicit formulations for their equations of state. The transport properties of these fluids have been less studied, and for that reason, fluid-specific correlations for their viscosity and thermal conductivity are only available for 36 fluids. The extended corresponding states method can be used for fluids that do not have fluid-specific correlations for the transport properties.

Furthermore, all the methodologies presented above have been implemented into an open-source thermophysical library CoolProp. The current version of CoolProp as of publication is included as an electronic annex. This library is free to use and is finding increasingly wide application in a range of technical fields.

The primary limitation of this library is that it does not include mixture thermophysical properties. Mixtures of fluids are of great technical interest, and further work is ongoing to add mixture properties to this library.

ASSOCIATED CONTENT

Supporting Information

Literature sources for each of the pure and pseudo-pure fluids and secondary working fluids; the most up-to-date version of the CoolProp source code as of publication. This material is available free of charge via the Internet at <http://pubs.acs.org/>.

AUTHOR INFORMATION

Corresponding Authors

*E-mail: ian.bell@ulg.ac.be.

*E-mail: jowr@mek.dtu.dk.

*E-mail: squoilin@ulg.ac.be.

*E-mail: vincent.lemort@ulg.ac.be.

Notes

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